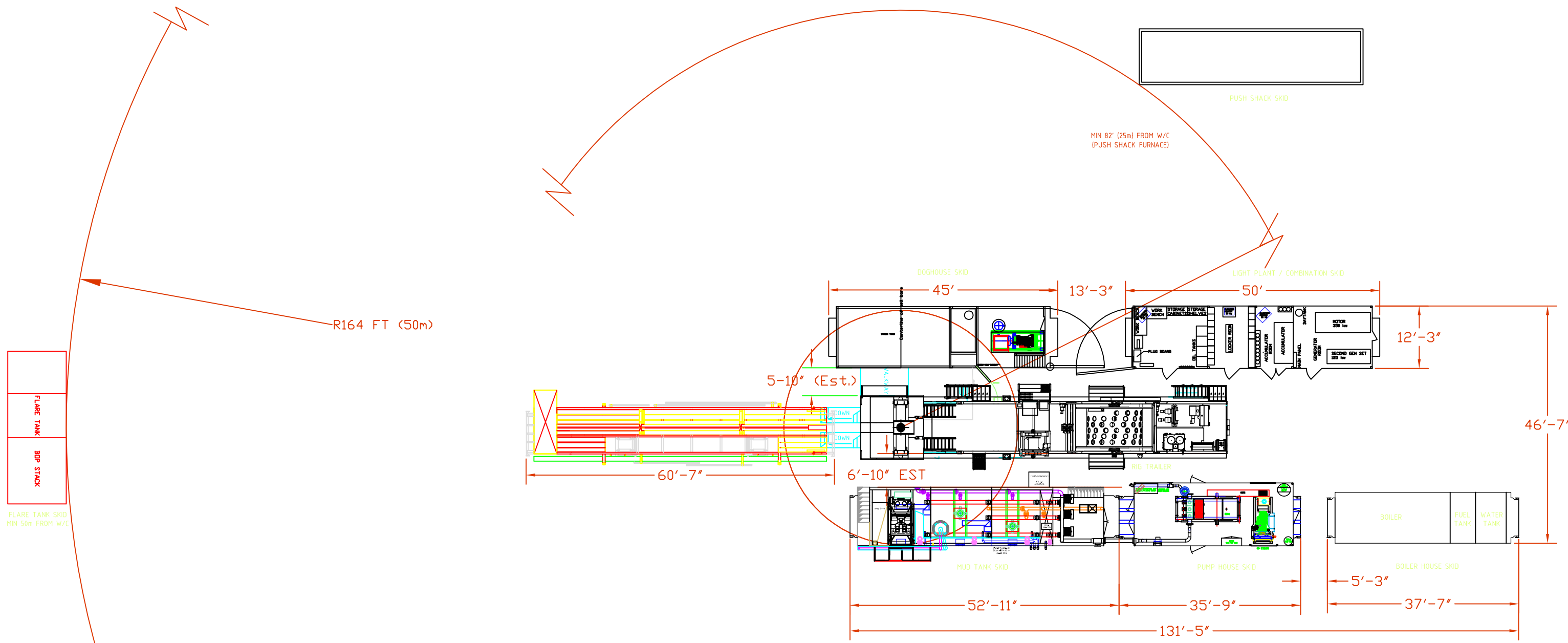

Material:

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20/02/2005 4:13:57 PM

Revisions

No.	YYYY-MM-DD	Initial	Description
1			
2			
3			

Tolerances (unless otherwise noted):

		Tol. ±	T.I.R. ±	Finish
Decimal:	x.xxx	0.005	0.002	63 Ra
	x.xx	0.010	0.005	125 Ra
	x.x	0.030	0.010	250 Ra
Fraction	x/x"	0.030	0.010	250 Ra
Angular	x.x	0.5°		
	x	1.0°		

Inside corner radii R.03; Break all sharp edges .02 X 45°
Thread entry angle 45°, Thread exit angle 27°

no-e'-tic engineering inc.
APEGGA PERMIT HOLDER No. P6807
Third Angle Projection

Title: Overview
Technicoil Drill Rigs 2116-2120

Modelled:	Date:
Drafted: SDL/AL	Date: 09-FEB-05
Review:	Date:

Sheet: 1 OF 1 | Scale: NTS | Drawing: Rig Layout.SDL.Dwg | Rev. 6